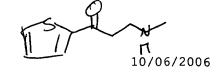
ren of Dulnetin oxalate from



containing 1 fragments assigned reactant/reagent role: containing 38 node mappings: 19:45 13:40 12:39 14:41 15:42 16:43

L3 STRUCTURE UPLOADED

=> d

L3 HAS NO ANSWERS

L3

STR

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT * Structure attributes must be viewed using STN Express query preparation.

=> s 13 full

FULL SEARCH INITIATED 13:37:44 FILE 'CASREACT'

SCREENING COMPLETE -

128 REACTIONS TO VERIFY FROM

14 DOCUMENTS

100.0% DONE

128 VERIFIED

1 HIT RXNS (

1 INCOMP)

1 DOCS

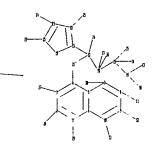
SEARCH TIME: 00.00.01

L4

1 SEA SSS FUL L3 (1 REACTIONS)

=>

Uploading C:\Program Files\Stnexp\Queries\KC3.str



chain nodes :

11 12 14 15 16 17 18 23 24 25 26 27 28 29 30 31 32 33 34 35 36

37 38 39 41 42 50 51 52 43

ring nodes :

1 2 3 4 5 6 7 8 9 10 13 19 20 21 22 40 45 46 47

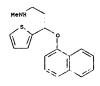
10/490,546 10/06/2006

```
chain bonds :
1-29 2-28 3-27 4-11 7-30 8-31 9-32 10-33 11-12 12-13 12-14 12-26 14-15
14-36 14-37 15-16 15-34 15-35 16-17 16-18 20-23 21-24 22-25
                                                                    38-39 39-40
39-41 41-42 41-54 41-55 42-43 42-52 42-53 43-44 43-56 46-49 47-50 48-51
1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 13-19 13-22 19-20 20-21
21-22 40-45 40-48 45-46 46-47 47-48
exact/norm bonds :
4-11 11-12 15-16 38-39 42-43
exact bonds :
1-29 \quad 2-28 \quad 3-27 \quad 7-30 \quad 8-31 \quad 9-32 \quad 10-33 \quad 12-13 \quad 12-14 \quad 12-26 \quad 13-19 \quad 13-22 \quad 14-15
14-36 14-37 15-34 15-35 16-17 16-18 19-20 20-21 20-23 21-22 21-24 22-25
39-40 39-41 40-45 40-48 41-42 41-54 41-55 42-52 42-53 43-44 43-56 45-46
46-47 46-49 47-48 47-50 48-51
normalized bonds :
1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10
isolated ring systems :
containing 1 : 13 : 40 :
Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom
11:CLASS 12:CLASS 13:Atom 14:CLASS 15:CLASS 16:CLASS 17:CLASS 18:CLASS
19:Atom 20:Atom 21:Atom 22:Atom 23:CLASS 24:CLASS 25:CLASS 26:CLASS
27:CLASS 28:CLASS 29:CLASS 30:CLASS 31:CLASS 32:CLASS 33:CLASS 34:CLASS 35:CLASS 36:CLASS 37:CLASS 38:CLASS 39:CLASS 40:Atom 41:CLASS 42:CLASS
43:CLASS 44:CLASS 45:Atom 46:Atom 47:Atom 48:Atom 49:CLASS 50:CLASS
51:CLASS 52:CLASS 53:CLASS 54:CLASS 55:CLASS 56:CLASS
fragments assigned product role:
containing 1
fragments assigned reactant/reagent role:
containing 38
node mappings:
19:45 13:40 12:39 14:41 15:42 16:43
L5 STRUCTURE UPLOADED
=> s 15 full
FULL SEARCH INITIATED 13:38:34 FILE 'CASREACT'
SCREENING COMPLETE - 128 REACTIONS TO VERIFY FROM 14 DOCUMENTS
               128 VERIFIED 12 HIT RXNS ( 1 INCOMP) 7 DOCS
100.0% DONE
SEARCH TIME: 00.00.01
             7 SEA SSS FUL L5 ( 12 REACTIONS)
L6
=> s 16 and oxalate
          2750 OXALATE
L7
            0 L6 AND OXALATE
\Rightarrow d ibib abs hit 16 1-7
```

```
L6 ANSWER 1 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER:
TITLE: Synthesis of Duloxetine hydrochloride
AUTHOR(S): Gao, Li-mei; Zhu, Feng-chang; Song, Dan-qing
CORPORATE SOURCE: Institute of Medicinal Biotechnology, Chinese Academy
of Medical Sciences 4 Peking Union Medical College,
Beijing, 100050, Peop. Rep. China
Zhongguo Xinyao Zazhi (2005), 14(1), 74-76
CODEN: ZXZMA6: ISSN: 1003-3734
Zhongguo Xinyao Zazhishe
DOCUMENT TYPE: Journal
LANGUAGE: Chinese
AB Duloxetine hydrochloride was prepared from 2-acetylthiophene,
dimethylamine
hydrochloride and paraformaldehyde via Mannich reaction, reduction,
optical
resolution, etherification in six steps with overall yield 71. The
structure
of Duloxetine was identified by MS, 1H NMR and element anal. A simple,
easily controlled and low cost process for the synthesis of Duloxetine is
provided.
      RX(7) OF 19
                                                                                                                    ...X ===> AC...
                                          0
||
|- c-
      X: CM 1
                                                                                                                                                                                                                                                                                                      (7)
                                                                                                                          X: CM 2
```

ANSWER 1 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued) ٥ X: CM 1

STEPS



X: CM 2

AC

RX (7) RCT X 116817-77-7 STAGE(1) RGT Y 7664-41-7 NH3 SOL 7732-18-5 Water, 141-78-6 AcoEt STAGE(2) RGT E 7647-01-0 HC1 SOL 7732-18-5 Water PRO AC 116539-59-4 NTE gas HCl used RX (8) AC 116539-59-4 AD 136434-34-9 67-66-3 CHCl3, 141-78-6 ACOEt overnight, 4 deg C

10/06/2006 L6 ANSWER 1 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued) RX (7) RCT X 116817-77-7 STAGE (1) RGT Y 7664-41-7 NH3 SOL 7732-18-5 Water, 141-78-6 AcOEt STAGE (2) RGT E 7647-01-0 HC1 SOL 7732-18-5 Water PRO AC 116539-59-4 NTE gas HCl used RX(8) OF 19 ...AC ===> AD MeNH (8) ● HC1 AD RX (8) AC 116539-59-4 AD 136434-34-9 67-66-3 CHC13, 141-78-6 ACOEt overnight, 4 deg C RX(13) OF 19 COMPOSED OF RX(7), RX(8) RX(13) X ===> AD L6 ANSWER 2 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 143:133071 CASREACT
TITLE: Polymer-supported chiral sulfonamide catalyzed one-pot

TITLE: Polymer-supported chiral sulfonamide catalyzed one-pot reduction of \$\beta\$-keto nitriles: a practical synthesis of (\$\Bar{R}\$)-keto nitriles of organic Chemistry, Chinese Academy of Sciences, Shanghai, 200032, Peop. Rep. China Codemistry: Codemistry (\$\Bar{R}\$)-keto nitriles: Codemistry (\$\Bar{R}\$)-keto nitriles: Description of \$\Bar{R}\$-keto nitriles to optically active 1,3-amino alcs. has been carried out in one step using an excess of borane-dimethyl sulfide complex as a reductant and a polymer-supported chiral sulfonamide as a catalyst with moderate to high enantioselectivity.

The facile and enantioselective method to prepare optically active 1,3-amino alcs. to be converted into 3-aryloxy-3-arylpropylamine-type antidepressant drugs (\$\Bar{R}\$)-fluoxetine, and (\$\Bar{R}\$)-duloxetine is also reported.

REFERENCE COUNT: 55 THERE ARE 55 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT RX (28) OF 48 ...AZ + BA ===> BB (28) ВА

ANSWER 2 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

BB YIELD 88%

RX (28) RCT AZ 116539-57-2

STAGE(1)
RGT AN 7646-69-7 NAH
SOL 67-68-5 DMSO
CON 30 minutes, room temperature

STAGE(2) RCT BA 321-38-0 CON 1 hour, 40 - 50 deg C

PRO BB 116539-60-7

L6 ANSWER 3 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 142:481782 CASREACT
ITILE: Practical synthesis of enantiopure y-amino
alcohols by rhodium-catalyzed asymmetric

hydrogenation

of β-secondary-amino ketones Liu, Duan: Gao, Wenzhong: Wang, Chunjiang: Zhang, AUTHOR (S):

AUTHOR(S):

Liu, Duan: Gao, Wenzhong: Wang, Chunjiang: Zhang, Xumu

CORPORATE SOURCE:

Department of Chemistry, The Pennsylvania State
University, University Park, PA, 16802, USA

Angewandte Chemie, International Edition (2005),
44(11), 1687-1689

CODEN: AGIEFS: ISSN: 1433-7851

PUBLISHER:

DOCUMENT TYPE:

Journal
LANGUAGE:

AB Several β-secondary amino ketone hydrochlorides were hydrogenated
with remarkably high enantioselectivities by using a rhodium complex
containing P-chiral bisphospholene. These results establish a short and
practical means for the synthesis of enantiopure N-monosubstituted
γ-amino alcs., which are key intermediates in the synthesis of
important antidepressants. For example, the

Dis[di(methyl)ethyl)tetra(hyd
rol-1,1'-bi-1H-isophosphindole-chodium-catalyzed stereoselective
hydrogenation of 3-(methylaminol-1-phenyl-1-propanone hydrochloride gave
(αS)-α-[2-(methyl)aminolethyl]benzenepropanamine [i.e., (5)-fluoxetine].
synthesis of (αS)-(-((methyl)aminolethyl)thiophenemethanol, a key
synthetic intermediate for (S)-duloxetine, was also reported.

VERIFICATION INCOMPLETE - REACTION MAP DATA UNAVAILABLE

RX(37) OF 74 ...BE ===> BJ

RX (37)

L6 ANSWER 3 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

L6 ANSWER 4 OF 7
ACCESSION NUMBER:
TITLE:
140:145879 CASREACT
Duloxetine (Cymbalta), a dual inhibitor of serotonin and norepinephrine reuptake
AUTHOR(S):

Bymaster, F. P.; Beedle, E. E.; Findlay, J.;
Gallagher, P. T.; Krushinski, J. H.; Mitchell, S.;
Robertson, D. W.; Thompson, D. C.; Wallace, L.; Wong, D. T.

CORPORATE SOURCE:
Eli Lilly and Company, Lilly Research Laboratories, Lilly Corporate Center, Indianapolis, IN, 46285, USA
Bioorganic 4 Medicinal Chemistry Letters (2003), 112(4), 4477-4680
CODEN: BMCLES: ISSN: 0960-894X
Elsevier Science B.V.
Journal
LANGUAGE:
English

PUBLISHER: DOCUMENT TYPE: LANGUAGE: GI

A series of naphthalenyloxy-substituted amines I (n = 2 - 4, R = H; n =

 $R=H,\ Ph,\ 4-FC6H4,\ 2-MeOC6H4,\ 2-furyl,\ 2-thienyl,\ 2-thiazolyl,\ etc.)$ has been prepared, and these compds. are demonstrated to be inhibitors of

both
serotonin and norepinephrine reuptake. One member of this series,
duloxetine (Cymbalta), (S)-I (n = 1; R = 2-thienyl), has proven to be
effective in clin. trials for the treatment of depression.

REFERENCE COUNT:

8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE

RX(19) OF 32 ...Y + AX ===> BE

```
L6 ANSWER 4 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
                                                         (Continued)
```

BE

Y 321-38-0, AX 116539-55-0 D 7646-69-7 NAH BE 116539-59-4 127-19-5 ACNMe2 RX (19)

L6 ANSWER 5 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER:

TITLE:

Chemoenzymatic synthesis of duloxetine and its enantiomer: lipase-catalyzed resolution of 3-hydroxy-3-(2-thienyl) propanenitrile

Kamal, Ahmed; Khanna, G. B. Ramesh; Ramu, R.;

Krishnaji, T.

Division of Organic Chemistry, Biotransformation Laboratory, Indian Institute of Chemical Technology, Hyderabad, 500 007, India

SOURCE:

TECTAHORION TELEAY; ISSN: 0040-4039

Elsevier Science Ltd.

DOCUMENT TYPE:

DOCUMENT TYPE:

LENGUAGE:

English

AB An efficient and facile chemoenzymic synthesis of duloxetine by lipase-mediated resolution of 3-hydroxy-3-(2-thienyl)propanenitrile has been

been achieved. This process also describes an enanticonvergent synthesis of duloxetine via a Mitsunobu reaction.

REFERENCE COUNT: 40 THERE ARE 40 CITED REFERENCES AVAILABLE FOR THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE

FORMAT

...AA + AC ===> AD RX(11) OF B9

AD YIELD 81%

ANSWER 5 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

RCT AA 116539-55-0, AC 321-38-0 RGT AE 7646-69-7 NAH PRO AD 116539-59-4 SOL 67-68-5 DMSO CON 8 hours, room temperature RX(11)

RX(13) OF 89 ...AG + AC ===> AH

AH YIELD 81%

RCT AG 116539-57-2, AC 321-38-0 RGT AE 7646-69-7 NaH PRO AH 116539-60-7 SOL 67-68-5 DMSO CON 8 hours, room temperature RX (13)

RX(61) OF 89 COMPOSED OF RX(14), RX(15), RX(16) RX(61) AG + AI + AL ===> AD

ANSWER 5 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

STEPS

AD YIELD 70%

RCT AG 116539-57-2, AI 24424-99-5 RGT AK 121-44-8 Et3N PRO AJ 597581-31-2 SOL 75-09-2 CH2C12 CON 2 hours, room temperature RX (14)

RCT AJ 597581-31-2, AL 90-15-3 RGT AN 603-35-0 PPh3, AO 2446-83-5 N2(CO2CHMe2)2 PRO AM 597581-32-3 SOL 109-99-9 THF CON 24 hours, room temperature NTE Mitsunobu reaction, stereoselective RX (15)

RCT AM 597581-32-3 RGT AP 76-05-1 F3CCO2H PRO AD 116539-59-4 SOL 67-66-3 CHC13 RX (16)

Prep of Dutoxbine Duloxetin from

10/06/2006

L6 ANSWER 6 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER:

139:84781 CASREACT

TITLE:

Enantioselective hydrogenation of β-keto esters using chiral diphosphine-ruthenium complexes:
Optimization for academic and industrial purposes and synthetic applications

AUTHOR(S):

Ratovelomannae-Vidal, V.; Girard, C.; Touati, R.;
Tranchier, J. P.; Ben Hassine, B.; Genet, J. P.

CORPORATE SOURCE:

Laboratoire de Synthese Selective Organique et Produits Naturels (UMR 7573 CNRS), Ecole Nationale Supericure de Chimie de Paris, Paris, 75005, Fr.

Advanced Synthesis & Catalysis (2003), 345(1+2), 261-274

CODEN: ASCAP7; ISSN: 1615-4150

PUBLISHER:

DOCUMENT TYPE:

DOLUMENT TYPE:

D

preparation, the Conditions were operated using an engineering preparation, the Conditions and the lowest catalytic ratio required for the pressure used. Hydrogenation of various β-keto esters was efficiently performed at atmospheric and higher pressures, leading to the use of very low catalyst-substrate ratios up to 1/20,000. Asym. hydrogenations were used in key-steps towards the total synthesis of corynomycolic acid, Duloxetine and fluoxetine.

REFERENCE COUNT: 119 THERE ARE 119 CITED REFERENCES AVAILABLE IN THE REFORMAT

(31)

RX(31) OF 82 ...BQ + BR ===> BS

L6 ANSWER 6 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

BS YIELD 62%

RX (31) RCT BO 116539-55-0

> STAGE(1) RGT AM 7646-69-7 NaH SOL 127-19-5 AckNe2 CON 1.5 hours, 50 deg C STAGE(2) RCT BR 321-38-0 CON 2.5 hours, 80 deg C

PRO BS 116539-59-4

L6 ANSWER 7 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 123:55626 CASREACT
TITLE: An asymmetric synthesis of duloxetine hydrochloride,

mixed uptake inhibitor of serotonin and norepinephrine, and its C-14 labeled isotopomers Wheeler, William J.; Kuo, Fengjiun Lilly Res. Lab., Eli Lilly Co., Indianapolis, IN, 46285, USA
Journal of Labelled Compounds & Radiopharmaceuticals (1995), 36(3), 213-23
CODEN: JLCRD4: ISSN: 0362-4803
Wiley SOURCE:

PUBLISHER: Wiley
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Two 14C-isotopomers of duloxetine HCl [S-(+)-N-methyl-y-(1naphthalenyloxy)-2-thiophenepropanamine hydrochloride| have been

prepared by
an asym. synthesis. The palladium catalyzed cross-coupling of 2-thienoyl
chloride (or its [carbonyl-14C] isotopomer) with vinyltributylstannane,
followed by addition of HCl afforded the key pro-chiral intermediate

co ketone. Chiral reduction with borane in the presence of the appropriate oxazaborolidine catalyst provided the 5-chloro alc. and its 14C-labeled counterpart or the analogous R-chloro alc. Activation of the chloro

. by reaction with NaI/acetone, followed by reaction of the corresponding lodo alcs. with methylamine yielded the penultimate amino alcs.

Formation
of the alkoxide with NaH, followed by reaction with 1-fluoronaphthalene
yielded duloxetine or its 14C-labeled isotopomer. Alternatively,

yielded duloxetine or its 14C-labeled isotopomer. Alternatively, reaction of the R-chloro alc. with l-naphthol-[1-14C] under Mitsunobu conditions afforded a aryl ether, which was in turn activated by reaction with NaI/acetone. Subsequent reaction with methylamine followed by salt formation yielded duloxetine or its naphthalene-labeled isotopomer as their HCl salts.

RX(13) OF 75 ...AF + AI ===> AJ

ANSWER 7 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

● HC1

AJ YIELD 45%

RCT AF 116539-55-0 RX(13)

> STAGE(1) RGT AK 7646-69-7 NaH SOL 127-19-5 ACNMe2

STAGE(2) RCT AI 321-38-0

STAGE(3) RGT Q 7647-01-0 HC1 SOL 141-78-6 ACOEt

(14)

PRO AJ 136434-34-9

RX(14) OF 75 ...AH + AI ===> AN

L6 ANSWER 7 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

● HCT

AN YIELD 67%

. . .

RX(14) RCT AH 164071-60-7

STAGE(1) RGT AK 7646-69-7 NaH SOL 127-19-5 ACNMe2

STAGE(2) RCT AI 321-38-0

STAGE (3) RGT Q 7647-01-0 HC1 SOL 141-78-6 ACOEt

PRO AN 164071-51-6

10/490,546 10/06/2006

=> fil req

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=> s 116817-77-7/rn L8 1 116817-77-7/RN ~ OXA WHE

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=> s 18

L9 9 L8

=> d ibib abs hit 1-9

10/490,546 10/06/2006

ANSMER 1 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN (Continued)
Reboxetine Lumarate
RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL
(Biological study); USES (Uses)
(role of SERT in anxiolytic response to chronic duloxetine in mice)

```
L9 ANSWER 1 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN ACCESSION NUMBER: 2005:1061536 CAPLUS DOCUMENT NUMBER: 143:416025
ACCESSION NUMBER: 2005:1061536 CAPLUS
DOCUMENT NUMBER: 143:416025
TITLE: Chronic treatment with duloxetine is necessary for an anxiolytic-like response in the mouse zero maze: the role of the serotonin transporter.

AUTHOR(S): Troelsen, K. B.; Nielsen, E. O.; Mirza, N. R. NeuroSearch A/S. Ballerup, 2730, Den.

PSychopharmacology (Berlin, Germany) (2005), 181(4), 741-750
CODEN: PSychopharmacology (Berlin, Germany) (2005), 181(4), 741-750
HANGUAGE: Springer GmbH
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Monoamine transporter inhibitor antidepressants have anxiolytic efficacy in man. However, preclin. data poorly reflect this, either because (1) few studies assess chronic antidepressant treatment in animal models, (2) antidepressants are anxiogenic after acute treatment and (3) animal models of anxiety are insensitive to antidepressants. We address issues (1) and (2) and ascertain potential mechanisms medicating anxiolytic effects demonstrated. The effect of acute treatment with seven antidepressants covering the classes selective sectonin reuptake inhibitors, serotonin-noradrenaline reuptake inhibitors, noradrenaline reuptake inhibitors noradrenaline reuptake inhibitors, noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, noradrenaline reuptake inhibitors, acrotonin-noradrenaline reuptake inhibitors, acroto
        DOCUMENT NUMBER:
     unconditioned
model of anxiety. Furthermore, citalopram, duloxetine, reboxetine and
amitriptyline were assessed after chronic administration (10 mg/kg p.o.,
21 days, twice daily) in this model. In mice treated chronically, (a)
                                      hypothermic response to serotonin (5-HT)1A and 5-HT1B receptor ligands, 8-hydroxy-2-(die-n-propylamino)tetralin (8-OHDPAT) and m-chlorophenyl piperazine (mCPP), resp., was assessed and (b) serotonin transporter (SERT) and noradrenaline transporter (NET) densities in the cortex and hippocampus, resp., were determined None of the antidepressants were anxiolytic after acute treatment, although reboxetine, duloxetine and amtriptyline were anxiogenic. Only chronic treatment with duloxetine induced an anxiolytic effect, which was dissociable from nonspecific r
 effects. Dulowetine reduced SERT d. in the cortex by .apprx.75% compared to control, with no effect on IRT d. in the hippocampus. Citalopram and amatriptyline significantly reduced SERT d. by .apprx.20%, whereas reboxetine selectively reduced NET d. All drugs reduced the hypothermic response to 8-OHDPAT and mCPP. Duloxetine was anxiolytic after chronic but not acute treatment, reflecting clin. experience with antidepressants in general. Duloxetine's anxiolytic-like profile may be ascribed to the considerable reduction in the d. of the SERT in the cortex.

REFERENCE COUNT: 52 THERE ARE 52 CITED REFERENCES AVAILABLE FOR THIS
                                                                                                                                                                                                                           RECORD. ALL CITATIONS AVAILABLE IN THE RE
      FORMAT
IT 549-18-8, Amitriptyline hydrochloride 12794-10-4, Benzodiazepine 56296-78-7, Fluoxetine hydrochloride 59729-32-7, Citalopram
     hydrobromide 78246-49-8, Paroxetine hydrochloride 99300-78-4, Venlafaxine hydrochloride 116817-77-7, Duloxetine oxalate 868161-64-2,
```

```
L9 ANSWER 3 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN ACCESSION NUMBER: 2004:605494 CAPLUS DOCUMENT NUMBER: 141:140312
TITLE: 3-Methylamino-1-40....
                                                                                 141:140312
3-Methylamino-1-(2-thienyl)-1-propanone preparation and its use as a pharmaceutical intermediate BASF Ag. Germany Ger. Offen. 4 pp. CODEN: GWXXBX
  PATENT ASSIGNEE(S):
SOURCE:
 DOCUMENT TYPE:
                                                                                   Patent
German
1
 FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                  PATENT NO.
                                                                                                       DATE
                                                                                                                                                 APPLICATION NO.
                                                                                   KIND
PATENT NO. KIND DATE APPLICATION NO. DATE

DE 10302595 A1 20040729 DE 2003-10302595 20030122
CA 2513542 AA 20040805 CA 2004-2513542 20040115
WC 2004065376 A1 20040805 CA 2004-2513542 20040115
WC AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, KK, H0, MM, MK, MZ
EP 1587802 A1 20051026 EP 2004-702333 20040115
R: AT, BE, CH, DE, DK, ES, FR, GG, GR, IT, LI, LU, NL, SK, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
CN 1742003 A 20060101 CN 2004-80002686 20040115
US 2006128791 A1 20060615 US 2005-542003 20050712
PRIORITY APPLN. INFO:: DE 2003-10302595 A 20030122
                  3-Methylamino-1-(2-thienyl)-1-propanone and its acid addition salts
 AB 3-Methylamino-1-(2-threnyl, 2-th.)
(e.g.,
the hydrochloride), which are useful as an intermediate in the
the hydrochiorage, which was accepted the hydrochiorage production of the pharmaceutical (+)-(5)-N-methyl-3-(1-naphthyloxy)-3-(2-thienyl)propylamine oxalate (i.e., Duloxetine oxalate), are prepared IT 116539-59-4P, Duloxetine 116817-77-7P, Duloxetine oxalate RL: PNU (Preparation, unclassified); PREP (Preparation) (preparation of)
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L9 ANSWER 2 OF 9
ACCESSION NUMBER:
DOCUMENT NUMBER:
TITLE:
AUTHOR(5):
Gao, Li-meir Zhu, Feng-chang.

CORPORATE SOURCE:

FORMAT IT 116817-77-7P (Continued)

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L9 ANSWER 4 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN ACCESSION NUMBER: 2004:546493 CAPLUS DOCUMENT NUMBER: 141:106360
  DOCUMENT NUMBER:
                                                                                141:106360
A process of preparation of (+)-duloxetine
Rao, Dharmaraj Ramachandra: Kankan, Rajendra
Narayantao: Wain, Christopher Paul
Cipla Ltd, India
PCT Int. Appl., 24 pp.
CODEN: PIXXD2
   TITLE:
  INVENTOR (5):
 PATENT ASSIGNEE(S):
 DOCUMENT TYPE:
                                                                                 English
 FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                PATENT NO.
                                                                                KIND
                                                                                                     DATE
                                                                                                                                             APPLICATION NO.
                                                                                                                                                                                                                       DATE
                WO 2004056795
                                                                                 A1
C1
                                                                                                      20040708
                                                                                                                                            WO 2003-GB5357
                                                                                                                                                                                                                       20031210
                 WO 2004056795
                                                                                                      20050811
                            2004056795

C1 20050811

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CM, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, GH, HU, ID, ILI, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, NO, MM, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZN, ZN

W: EW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZN, ZW, AN, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,
                                                                                                                                           CA 2003-2510750
AU 2003-292396
BR 2003-16902
EP 2003-767973
                CA 2510750
AU 2003292396
BR 2003016902
EP 1587801
                                                                                                      20040708
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20031210
20031210
20031210
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20051025
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EP 1587801 A1 20051026 EP 2003-767973 20031210
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
CN 1747947 A 20060315 CN 2003-80109793 20031210
JP 2006514030 T2 20060427 JP 2004-561607 20031210
EP 1690861 A2 20060016 EP 2006-75798 20031210
EP 1690861 A3 20060906 EP 2006-75798 20031210
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LV, FI, RO, CY, TR, BG, CZ, EE, HU, SK
US 2006205956 A1 20060914 US 2006-539415 20060320
PRIORITY APPLN. INFO:: GB 2002-29583 A 20021219
                                                                                                                                             EP 2003-767973
                                                                                                                                                                                                            A3 20031210
                                                                                                                                             WO 2003-GB5357
                                                                                                                                                                                                            W 20031210
 OTHER SOURCE(S):
                                                                                CASREACT 141:106360; MARPAT 141:106360
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AB The invention relates to a process for preparing (+)-duloxetine (I), or an acid addition salt thereof, which comprises (a) resolving racemic (1)-duloxetine with a chiral acid so as to obtain a salt of the chiral acid and (+)-duloxetine, substantially free of (-)-duloxetine; and (b) if desired, converting the salt prepared in step (a) to the free base or another acid addition salt as appropriate. The process for preparing (+)-duloxetine, or an acid addition salt thereof, can further comprise an O-alkylation intermediate process step which is carried out in the presence of a base and a phase transfer catalyst. For instance, (S)-duloxetine hydrochoride (I=HC), R = H) was prepared via etherification of alc. II by 1-fluoronaphthalene in the presence of 1 counds, and subsequent N-demethylation of the obtained oxalate salt of I (R = Me) (example 4 and 5).

REFERENCE COUNT: 7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD, ALL CITATIONS AVAILABLE IN THE RE
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RI: INF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation) (process of preparation of (+)-duloxetine via resolution of (±)-duloxetine)

ANSWER 4 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN

L9 ANSWER 5 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 2000:856227 CAPLUS
DOCUMENT NUMBER: 135:70315
TITLE: Duloxetine oxalate: Treatment of stress urinary
incontinence, antidepressent norepinephrine reuptake
inhibitor, 5-HT reuptake inhibitor
AUTHOR(S): Sorbera, L. A.; Castaner, R. M.; Castaner, J.
CORPORATE SOURCE: Prous Science, Barcelona, 08080, Spain
Drugs of the Future (2000), 25(9), 907-916
CODEN: DRYU04: ISSN: 0377-8282
PUBLISHER: Prous Science
DOCUMENT TYPE: Journal; General Review
LANGUAGE: English
AB A review with 48 refs. Topics discussed include: synthesis, pharmacol.
actions, pharmacokinetics, clin. studies of duloxetine oxalate.
REFERENCE COUNT: 48 THERE ARE 40 CITED REFERENCES AVAILABLE FOR
THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT
IT 116817-77-7, Duloxetine oxalate
RI: BAC (Biological activity or effector, except adverse); BSU
(Biological study, unclassified); THU (Therapeutic use); BIOL (Biological study);
USES

(Uses)
(antidepressant, norepinephrine reuptake inhibitor, 5-HT reuptake inhibitor duloxetine oxalate in treatment of stress urinary incontinence)

L9 ANSWER 6 OF 9
ACCESSION NUMBER:
1995:630192 CAPLUS
DOCUMENT NUMBER:
113:40949
123:40949
Pharmaceutical compositions containing venlafaxine or aryloxy propanamine derivatives for treatment of incontinence
INVENTOR(S):
Thor, Karl Bruce
Eli Lilly and Co., USA
SOURCE:
CODEN: EPXXDW
DOCUMENT TYPE:
DOCUMENT TYPE:
DOCUMENT TYPE:
EAGLING PART AND P DOCUMENT TYPE: LANGUAGE: FAMILY ACC. NUM. COUNT: PATENT INFORMATION: PATENT NO. APPLICATION NO. PATENT NO.

PATENT NO.

EP 654264

R: AT, BE, CH
CA 2136120

A 9409190

NO 9404456

NO 313535

IL 111705

AU 9478968

AU 679269

JP 07188003

JP 3681009

ES 2157958

PT 654264

CN 1107699

CN 1095284

HU 72317

HU 218920

RU 2152786

CZ 269069

US 744474

HK 1013799

CZ 290573

GP 3036446

PRIORITY APPLN. INFO.: DATE DATE AIM DATE

AI 19950524
BI 2001030
DE, DK, ES, FR,
AN 19950325
A 19960320
A 19950326
BI 20021021
AI 20010111
AI 19950601
BE 20970626
A 199506020
A 199506020
BE 200101017
T 20010928
A 19950926
B 20010928
A 19950926
B 20010928
A 19950926
A 19980428
A 19980428
A 19980428
A 2000720 EP 1994-308604 19941122 GB, GR, IE, IT, LI, LU, NL, PT, SE
CA 1994-2136120 19941110
ZA 1994-9190 19941110
NO 1994-4456 19941121 JP 1994-288119 19941122 ES 1994-308604 PT 1994-308604 CN 1994-118993 19941122 19941122 19941123 HU 1994-3369 19941123 RU 1994-41950 CZ 1994-2893 US 1995-425703 HK 1998-115196 CZ 2001-1091 GR 2001-401296 US 1993-158121 19941123 19941123 19950420 19981223 20010323 CZ 1994-2893 A3 19941123

CZ 1994-2893 A3 19941123

OTHER SOURCE(S): MARPAT 123:40949

AB Urinary incontinence in humans is treated by administration of venlefaxine
or a compound chosen from a series of aryloxy propanamines (Markush structure given). Thus, 13.5 g of (S)-(-)-N,N-dimethyl-3-hydroxy-3-(2-ethienyl)propanamine (preparation given) in dimethyl-3-hydroxy-3-(2-ethienyl)propanamine (preparation given) in dimethyl-3-hydroxy-3-(2-ethienyl)propanamine (12.8 g 1-fluoronaphthalene and stirred for 2.5 h at 60-65° to obtain (S)-(i)-N,N-dimethyl-3-(naphthalenyloxy)-3-(2-ethienyl)propanamine (1). I was dissolved in 14% ECOH (10mg/mL) and diluted with saline to allow appropriate dose injection in a volume of 0.1-0.3 mL/kg i.v. to cats. I produced dose-dependent increase in bladder capacity, to about 5 times the capacity seen under control conditions. A capsule contained I.HCl 5,

L9

ANSWER 6 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN (Continued) starch 445, and Mg stearate 10 mg. 93413-69-5P, Venlataxine 116817-77-7P 132335-44-5P 136434-34-9P 164015-33-2P 164015-34-3P 164015-36-5P 164015-36-7P ΙT

164015-38-7P
RL: BAC (Biological activity or effector, except adverse); BSU
(Biological
study, unclassified); SPN (Synthetic preparation); THU (Therapeutic use);
BIOL (Biological study); PREP (Preparation); USES (Usea)
(pharmaceutical compans. containing venlafaxine or aryloxy propanamine derivs. for treatment of incontinence)

L9 ANSWER 7 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN ACCESSION NUMBER: 1992:106081 CAPLUS DOCUMENT NUMBER: 116:106081

TITLE:

116:106081
Chiral synthesis of 1-aryl-3-aminopropan-1-ols
Staszak, Michael Alexander: Staten, Gilbert Stanley;
Weigel, Leland Otto
Eli Lilly and Co., USA
Eur. Pat. Appl., 9 pp.
CODEN: EPXXDW
Patent INVENTOR (S):

PATENT ASSIGNEE(S):

DOCUMENT TYPE:

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
·				
EP 457559	A2	19911121	EP 1991-304345	19910515
EP 457559	A3	19930512		
R: AT, BE, CH,	DE, DK	, ES. FR. C	GB, GR, IT, LI, NL, SE	
CA 2042346	AA	19911118	CA 1991-2042346	19910510
FI 9102280	A	19911118	FI 1991-2280	19910510
HU 57760	A2	19911230	HU 1991-1648	19910516
JP 04226948	A2	19920817	JP 1991-113034	19910517
PIODITY ADDIN INFO .			HE 1000-524512 A	10000517

OTHER SOURCE(S):

CASREACT 116:106081; MARPAT 116:106081

AB RCH(OH)CH2CH2NR1R2 (I; R = Ph, thienyl; R1, R2 = alkyl, phenylalkyl) were prepd by reduction of the corresponding ketones with a complex of LiAlH4

(2R,3S)-(-)-4-(dimethylamino)-3-methyl-1,2-diphenyl-2-butanol. Thus, 3-(dimethylamino)-1-(2-thienyl)-1-propanone hydrochloride was neutralized with NaOH, and the free base was treated with the above complex in

with NaOH, and the free base wes tracted to the column to give [R = 2-thieny], R1 = R2 = He} [85.81 (-)-isomer and 14.21 (+)-isomer). The (-)-isomer was isolated in 98.74 purity.

IT 5554-64-3P 116639-59-4P 116817-77-7P 116817-88-8P 116817-86-8P 132335-46-7P 132335-45-90-90 138760-50-6P RL: SPN (Synthetic preparation); PREP (Preparation) (preparation of)

L9 ANSWER 8 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN ACCESSION NUMBER: 1991:121917 CAPLUS DOCUMENT NUMBER: 114:121917

AUTHOR (S):

metric synthesis and absolute stereochemistry of TITLE:

Deeter, Jack: Frazier, Jeff; Staten, Gilbert;

Staszak.

Mike: Weigel, Leland Lilly Res. Lab., Ell Lilly and Co., Indianapolis, IN, 46285, USA Tetrahedron Letters (1990), 31(49), 7101-4 CODEN: TELEAY: ISSN: 0040-4039 Journal CORPORATE SOURCE:

SOURCE:

DOCUMENT TYPE:

English CASREACT 114:121917 OTHER SOURCE(S):

Reduction of 3-(dialkylamino)-1-aryl-1-propanones with a 2:1 complex of (2R,38)-PhcH2CPh(OH)CHNecH2NMe2 and LiAlH4 provided the corresponding 1,3-amino alcs. in high enantiomeric excesses (80-88%). This process was developed and applied to the synthesis of LY248686 (I), a potent inhibitor

of serotonin and norepinephrine uptake. Absolute configurations have been

established by single crystal x-ray anal.
40116-79-8P 116817-77-7P 116817-86-8P 132335-49-0P
132335-50-3P
RL: SPN (Synthetic preparation); PREP (Preparation)
(preparation of)

L9 ANSWER 9 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN ACCESSION NUMBER: 1988:570224 CAPLUS DOCUMENT NUMBER: 109:170224 Preparation ---Preparation of 3-aryloxy-3-substituted-propanamines encidepressants
Robertson, David Wayne; Wong, David Taiwai;
Krushinski, Joseph Herman, Jr.
Eli Lilly and Co., USA
Eur. Pat. Appl., 32 pp.
CODEN: EPXXDW
Patent INVENTOR (S): PATENT ASSIGNEE(S): SOURCE: DOCUMENT TYPE: Patent English LANGUAGE: FAMILY ACC. NUM. COUNT: PATENT INFORMATION: DATE 19880706 19901031 PATENT NO. KIND APPLICATION NO. DATE EP 273658
EP 273650
EP 273660
AU 591007
DX 9706640
DX 174599
2A 9709472
SU 159865
IL 84863
CA 1302421
CN 97108175
CN 1019113
JP 63185946
JP 2549681
HU 47361
HU 206309
AT 57924
US 4936388
US 5023269
PRIORITY APPLN. INFO:: EP 273658 EP 273658 A1 B1 EP 1987-311181 19871218 19880706 FP 1987-311181
19901031
1, FR, GB, GR, IT, LI, LU, NL, SE
19880623 AU 1987-82660
19891123
19880623 DK 1987-6488
20030714
19890800 ZA 1987-4203804
19920129 IL 1987-84863
19920602 CA 1987-84861
19980070 CN 1987-108175
19921118
19880706 CN 1987-108175
19921118
19880801 JP 1987-322617
19961030
19890328 HU 1987-5863
19921028
1990115 AT 1987-311181
19900811 US 1990-462925
19910611 US 1990-462925
19910611 US 1990-499940 DE, ES, A1 B2 A B1 A3 A1 A1 A B B2 B2 A2 B2 19871217 19871217 19871217 19871217 19871217 19871217 19871218

US 1990-462925 OTHER SOURCE(S): MARPAT 109:170224

AB RICH(OAr)CH2CH2NR2R3 (I) (Ar = Ph, naphthyl, mono- or dihalo-, -alkyl-,

19871218 19871218

19871218 19900112 19900327 A 19861222

A 19871218 A3 19900112

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L9 ANSWER 9 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN (Continued)
-alkoxy-, -CF3-substituted Ph, halo-, alkyl-, or CF3-substituted
naphthyl;
R1 = cycloakyl, furanyl, pyridyl, thiazolyl, thienyl, halothienyl,
alkylthienyl; R2,R3 = H, Me) were prepd. 2-Acetylthiophene,
Me2MH-HCl, paraformaldehyde, and aq. KCl were refluxed 1.5 h and
the product stirred overnight with NaBH4 in aq. MeOH contq. NaOH to give
RCH(OH)CH2CH2VMe2 (R = 2-thienyl) which was heated 20 min at 70°
with NaH in AceNWe2 followed by addn. of 1-fluoronaphthalene and addnl. 60
min heating at 110° to give naphthalenyloxypropanamine II (R3 =
Me). The latter was refluxed 1.5 h in PhMe with ClCO2Ph to give II (R3 =
CO2Ph) which was heated 75 min at 110° in McCH(OH)CH2OH to give III (R3 =
NaOM to give II (R3 = H) (III). (*)-III-(CO2H)2 had IC50 of 12.3
and 38 nM for rat synaptosomal uptake of serotonin and norepinephrine,
resp., in vitro. Capsules were prepd. each contg. (*)-III-maleate 250,
atarch 200, and Mg stearate 10 mg.
IT 116817-11-9P 116817-12-0P 116817-13-1P 116817-14-2P 116817-15-3P
116817-16-1P 116817-17-9P 116817-13-1P 116817-14-4P 116817-20-0P
116817-30-2P 116817-31-3P 116817-32-6P 116817-34-6P 116817-35-7P
116817-30-8P 116817-33-0P 116817-32-6P 116817-44-P 116817-35-8P
116817-44-PP 116817-55-2P 116817-38-4P 116817-40-0P 116817-52-6P
116817-64-PP 116817-56-PP 116817-88-PP 116817-70-0P 116817-22-0P
116817-64-PP 116817-66-PP 116817-88-PP 116817-70-0P 116817-72-2P
116817-14-4P 116817-76-6P 116817-77-7P 116817-78-8P
116816-81-2P 117699-22-6P
RL: BAC (Biological activity or effector, except adverse); BSU
(Biological
study, unclassified); SPN (Synthetic preparation); TMU (Therapeutic use);
BIOL (Biological study); PREP (Preparation); USES (Uses)
(preparation of, as antidepressant)
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L9 ANSWER 1 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN

IT 116817-77-7, Duloxetine oxalate
RE: PAC (Pharmacological activity); THU (Therapeutic use); BIOL
(Blological study); USES (Uses)
(role of SERT in anxiolytic response to chronic duloxetine in mice)
RN 116817-77-7 CAPJUS
CN 2-Thiophenepropanamine, N-methyl-y-(1-naphthalenyloxy)-,
(yS)-, ethanedicate (1:1) (9CI) (CA INDEX NAME)

CH 1

CRN 116539-59-4
CMF C18 H19 N O S

Absolute stereochemistry. Rotation (+).

MeNH

CRN 144-62-7
CMF C2 H2 O4
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Page 21